

MARMOFIX NATURA

Technical data

Description of the product

MARMOFIX Haftbrücke HB-350 Beton Kontakt: Special primer based on a synthetic resin dispersion, fine sand and integrated polypropylene fibers

- Strong adhesion and quick drying
- Ready to use
- Easy to apply
 - Improves the adhesion of smooth surfaces
 - Gives a coarse-grained base layer which acts as a bridge between the smooth substrate surface and subsequent layer

Recommended uses

Suitable substrates for the application of **MARMOFIX HaftbrückeHB-350 Beton Kontakt** include smooth concrete surfaces, pre-manufactured concrete elements, gypsum boards, as well as other smooth substrates. It provides a perfect anchoring of lime-gypsum and lime-cement mortars on smooth, poorly absorbent concrete and pre-manufactured concrete elements. It is also used as a base for adhesion in tile-on-tile systems.

**HAFTBRÜCKE
HB-350
BETONKONTAKT**



...GARANTIERTE
QUALITÄT!


Technical characteristics

Resin	Styrene-Acrylic Copolymer
Density	1,50±0,05 gr/ml
Viscosity	20.000±2.000mPas 23°C
Consumption	Depending on the absorbency and porosity: 0.25–0.30 kg/m ²

Preparation of the substrate and Application instructions

Preparation of the substrate

The substrate must be clean, dry and free from all defective and poorly adhering material, dust, dirt, oils and salts. Old coatings that easily peel off should be removed. The moisture content of the subsurface (e.g., concrete) may be max. 3%.

Surfaces with mold and algae should be cleaned/disinfected before applying the primer.

Preparation and Application

Application method: Brush, roller

Diluent: Water

Dilution: Ready to use

After good stirring, **MARMOFIX Haftbrücke HB-350 Beton Kontakt** is applied in one coating.

The application must not be carried out at temperatures below +5°C and above +30°C. During and after all applications, the products must be protected from weather influences.

Clean the equipment with water immediately after use.

Handling and Storage

Keep out of reach of children. No special precautions are required when working with **MARMOFIX Haftbrücke HB-350 Beton Kontakt**. When the product is applied by spraying, use protective gloves, mask, and goggles. In case of contact with eyes or skin wash thoroughly with water, and if necessary seek medical attention.

Product residue should be disposed of in conformity with local regulations. It shouldn't be poured into sewers or the environment. Dry or hardened residue can be disposed of as construction site waste or domestic waste.

MARMOFIX Haftbrücke HB-350 Beton Kontakt must be stored in temperatures between +5 °C and +25 °C and away from sunlight. In unopened original buckets and under the above mentioned conditions, **MARMOFIX Haftbrücke HB-350 Beton Kontakt** can be stored for 24 months.

Packaging units

20 kg buckets

